

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

PATENT COOPERATION TREATY

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

United States Patent and Trademark
Office
(Box PCT)
Crystal Plaza 2
Washington, DC 20231
ETATS-UNIS D'AMERIQUE

in its capacity as elected Office

Date of mailing (day/month/year) 01 August 1996 (01.08.96)	
International application No. PCT/EP95/05068	Applicant's or agent's file reference P 42083
International filing date (day/month/year) 20 December 1995 (20.12.95)	Priority date (day/month/year) 21 December 1994 (21.12.94)
Applicant BERSCHIED, Ralf et al	

1. The designated Office is hereby notified of its election made:

☒ in the demand filed with the International Preliminary Examining Authority on:
16 July 1996 (16.07.96)

☐ in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was
☐ was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No.: (41-22) 740.14.35	Authorized officer Ting Zhao Telephone No.: (41-22) 730.91.11
---	---

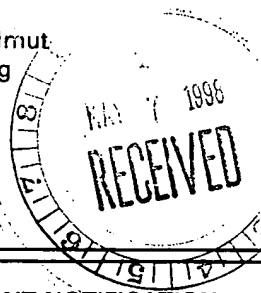
PATENT COOPERATION TREATY

PCT

From the INTERNATIONAL BUREAU

NOTIFICATION OF THE RECORDING
OF A CHANGE(PCT Rule 92bis.1 and
Administrative Instructions, Section 422)

To:

VAN HEESCH, Helmut
Uexküll & Stolberg
Beselerstrasse 4
D-22607 Hamburg
ALLEMAGNE

Date of mailing (day/month/year) 11 April 1997 (11.04.97)	IMPORTANT NOTIFICATION
Applicant's or agent's file reference P 42083	
International application No. PCT/EP95/05068	International filing date (day/month/year) 20 December 1995 (20.12.95)

1. The following indications appeared on record concerning:

☒ the applicant ☐ the inventor ☐ the agent ☐ the common representative

Name and Address SCHÜLKE & MAYR GMBH Robert-Koch-Strasse 2 D-22851 Norderstedt Germany	State of Nationality DE	State of Residence DE
	Telephone No.	
	Facsimile No.	
	Teleprinter No.	

2. The International Bureau hereby notifies the applicant that the following change has been recorded concerning:

☒ the person ☐ the name ☒ the address ☐ the nationality ☐ the residence

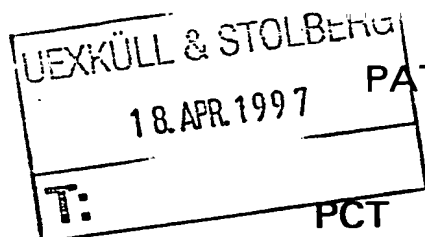
Name and Address SCHÜLKE & MAYR GMBH Warburgstrasse 50 D-20354 Hamburg Germany	State of Nationality DE	State of Residence DE
	Telephone No.	
	Facsimile No.	
	Teleprinter No.	

3. Further observations, if necessary:

4. A copy of this notification has been sent to:

<input checked="" type="checkbox"/> the receiving Office	<input type="checkbox"/> the designated Offices concerned
<input type="checkbox"/> the International Searching Authority	<input checked="" type="checkbox"/> the elected Offices concerned
<input type="checkbox"/> the International Preliminary Examining Authority	<input type="checkbox"/> other:

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 29, Switzerland	Authorized officer Ting Zhao
Facsimile No.: (41-22) 740.14.35	Telephone No.: (41-22) 730.91.11



PATENT COOPERATION TREATY

PCT/EP95/05068

From the INTERNATIONAL BUREAU

NOTIFICATION OF THE RECORDING
OF A CHANGE

(PCT Rule 92bis.1 and
Administrative Instructions, Section 422)

To:

VAN HEESCH, Helmut
Uexküll & Stolberg
Beselerstrasse 4
D-22607 Hamburg
ALLEMAGNE

Date of mailing (day/month/year) 11 April 1997 (11.04.97)	IMPORTANT NOTIFICATION
Applicant's or agent's file reference P 42083	
International application No. PCT/EP95/05068	International filing date (day/month/year) 20 December 1995 (20.12.95)

1. The following indications appeared on record concerning:

☒ the applicant ☐ the inventor ☐ the agent ☐ the common representative

Name and Address

SCHÜLKE & MAYR GMBH
Robert-Koch-Strasse 2
D-22851 Norderstedt
Germany

State of Nationality

DE

State of Residence

DE

Telephone No.

Facsimile No.

Teleprinter No.

2. The International Bureau hereby notifies the applicant that the following change has been recorded concerning:

☒ the person ☐ the name ☒ the address ☐ the nationality ☐ the residence

Name and Address

SCHÜLKE & MAYR GMBH
Warburgstrasse 50
D-20354 Hamburg
Germany

State of Nationality

DE

State of Residence

DE

Telephone No.

Facsimile No.

Teleprinter No.

3. Further observations, if necessary:

4. A copy of this notification has been sent to:

☒ the receiving Office ☐ the designated Offices concerned
☐ the International Searching Authority ☒ the elected Offices concerned
☐ the International Preliminary Examining Authority ☐ other:

The International Bureau of WIPO
34, chemin des Colombettes
1211 Geneva 20, Switzerland

Facsimile No.: (41-22) 740.14.35

Authorized officer

Ting Zhao



Telephone No.: (41-22) 730.91.11

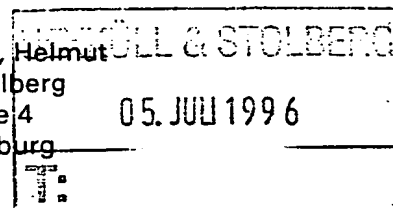
PCT

NOTICE INFORMING THE APPLICANT OF THE
COMMUNICATION OF THE INTERNATIONAL
APPLICATION TO THE DESIGNATED OFFICES

(PCT Rule 47.1(c), first sentence)

From the INTERNATIONAL BUREAU

To:

VAN HEESCH, Helmut
Uexküll & Stolberg
Beselerstrasse 4
D-22607 Hamburg
ALLEMAGNE

Date of mailing (day/month/year)

27 June 1996 (27.06.96)

Applicant's or agent's file reference

P 42083 VLA

IMPORTANT NOTICE

International application No.

PCT/EP95/05068

International filing date

20 December 1995 (20.12.95)

Priority date

21 December 1994 (21.12.94)

Applicant

SCHÜLKE & MAYR GMBH et al

1. Notice is hereby given that the International Bureau has communicated, as provided in Article 20, the international application to the following designated Offices on the date indicated above as the date of mailing of this Notice:

AT,AU,BR,CA,CN,CZ,DE,EP,FI,GB,JP,KP,KR,LK,NO,NZ,PL,RO,RU,SK,US

2. In accordance with Rule 47.1(c), third sentence, each designated Office will accept the present Notice as conclusive evidence that the communication of the international application has duly taken place on the date of mailing indicated above and no copy of the international application is required to be furnished by the applicant to the designated Offices.

3. Enclosed with this Notice is a copy of the international application as published by the International Bureau on

27 June 1996 (27.06.96) under No. WO 96/19428

REMINDER REGARDING CHAPTER II (Article 31(2)(a) and Rule 54.2)

If the applicant wishes to postpone entry into the national phase until 30 months (or later in some Offices) from the priority date, a demand for international preliminary examination must be filed with the competent International Preliminary Examining Authority before the expiration of 19 months from the priority date.

It is the applicant's sole responsibility to monitor the 19-month time limit.

Note that only an applicant who is a national or resident of a PCT Contracting State which is bound by Chapter II has the right to file a demand for international preliminary examination.

REMINDER REGARDING ENTRY INTO THE NATIONAL PHASE (Article 22 or 39(1))

If the applicant wishes to proceed with the international application in the national phase, he must, within 20 months or 30 months, or later in some Offices, perform the acts referred to therein before each designated or elected Office.

For further important information on the time limits and acts to be performed for entering the national phase, see the Annex to Form PCT/IB/301 (Notification of Receipt of Record Copy) and Volume II of the PCT Applicant's Guide.

The International Bureau of WIPO
34, chemin des Colombettes
1211 Geneva 20, Switzerland

Facsimile No.: (41-22) 740.14.35

Authorized officer:

J. Zahra

Telephone No.: (41-22) 730.91.11

Continuation of Form PCT/IB/308

NOTICE INFORMING THE APPLICANT OF THE COMMUNICATION OF
THE INTERNATIONAL APPLICATION TO THE DESIGNATED OFFICES

Date of mailing (day/month/year) 27 June 1996 (27.06.96)	IMPORTANT NOTICE
Applicant's or agent's file reference P 42083	International application No. PCT/EP95/05068
<p>The designated Office(s) of:</p> <p>AL,AM,AP,BB,BG,BY,CH,DK,EE,ES,GE,HU,IS,KE,KG,KZ,LR,LS,LT,LU,LV,MD,MG,MK,MN,MW,MX, OA,PT,SD,SE,SG,SI,TJ,TM,TT,UA,UG,UZ,VN</p> <p>has (have) waived the requirement for such a communication, but nevertheless a copy of the international application need not be furnished by the applicant to the Office(s) concerned.</p> <p>The applicant is hereby notified that, at the time of establishment of this Notice, the time limit under Rule 46.1 for making amendments under Article 19 has not yet expired and the International Bureau had received neither such amendments nor a declaration that the applicant does not wish to make amendments.</p>	

PATENT COOPERATION TREATY

PCT

INFORMATION CONCERNING ELECTED
OFFICES NOTIFIED OF THEIR ELECTION

(PCT Rule 61.3)

From the INTERNATIONAL BUREAU

To:

VAN HEESCH, Helmut
Uexküll & Stolberg
Beselerstrasse 4
D-22607 Hamburg
ALLEMAGNE

UEXKÜLL & STOLBERG

07.AUG.1996

T:

Date of mailing:

01 August 1996 (01.08.96)

Applicant's or agent's file reference:

P 42083

VH

IMPORTANT INFORMATION

International application No.:

PCT/EP95/05068

International filing date:

20 December 1995 (20.12.95)

Priority date:

21 December 1994 (21.12.94)

Applicant:

SCHÜLKE & MAYR GMBH et al

1. The applicant is hereby informed that the International Bureau has, according to Article 31(7), notified each of the following Offices of its election:

AP : KE, LS, MW, SD, SZ, UG

EP : AT, BE, CH, DE, DK, FR, GB, IE, IT, LU, MC, NL, PT, SE

OA : BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG

National : AL, AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, FI, GB, GE, HU, IS, JP,
KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD,
SE, SG, SI, SK, TJ, TM, TT, UA, UG, US, UZ, VN

The applicant is reminded that he must enter the "national phase" **before the expiration of 30 months from the priority date** before each of the Offices listed above. This must be done by paying the national fee(s) and furnishing, if prescribed, a translation of the international application (Article 39(1)(a)), as well as, where applicable, by furnishing a translation of the annexes of the international preliminary examination report (Article 36(3)(b) and Rule 74.1).

Some offices have fixed time limits expiring later than the above-mentioned time limit. For detailed information about the applicable time limits and the acts to be performed upon entry into the national phase before a particular Office, see Volume II of the PCT Applicant's Guide.

The entry into the European regional phase is postponed until 31 months from the priority date for all States designated for the purposes of obtaining a European patent including, where applicable, ES and GR which cannot be elected since they are not bound by Chapter II.

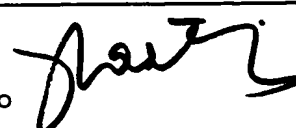
The International Bureau of WIPO
34, chemin des Colombettes
1211 Geneva 20, Switzerland

Facsimile No.: (41-22) 740.14.35

Authorized officer:

Ting Zhao

Telephone No.: (41-22) 730.91.11



PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference P 42083	FOR FURTHER ACTION see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.	
International application No. PCT/EP 95/ 05068	International filing date(<i>day/month/year</i>) 20/12/95	(Earliest) Priority Date (<i>day/month/year</i>) 21/12/94
Applicant SCHÜLKE & MAYR GMBH et al.		

This international search report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This international search report consists of a total of 6 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. ☒ Certain claims were found unsearchable (see Box I).

2. ☐ Unity of invention is lacking (see Box II).

3. ☐ The international application contains disclosure of a nucleotide and/or amino acid sequence listing and the international search was carried out on the basis of the sequence listing

☐ filed with the international application.

☐ furnished by the applicant separately from the international application,

☐ but not accompanied by a statement to the effect that it did not include matter going beyond the disclosure in the international application as filed.

☐ Transcribed by this Authority

4. With regard to the title, ☒ the text is approved as submitted by the applicant.

☐ the text has been established by this Authority to read as follows:

5. With regard to the abstract,

☒ the text is approved as submitted by the applicant.

☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.

6. The figure of the drawings to be published with the abstract is:

Figure No. _____ ☐ as suggested by the applicant.

☐ because the applicant failed to suggest a figure.

☐ because this figure better characterizes the invention.

☐ None of the figures.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/EP 95/05068

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

Claims searched incompletely: 1-4, 6-12
Please see attached sheet ./.

3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.

3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/

Inconsistencies

The compound (+/-)-2-benzylbutanol claimed specifically by name in Claim 5 is excluded (by the first "proviso") from the scope of Claim 1 upon which Claim 5 is dependent. This compound was however included in the scope of the search for Claims 5-9, and it was revealed to have been reported in the literature on many occasions [the first as early as 1908 (see *Comptes rendus*, 1908, 146, 1406)].

General comment

A structure search in the databases of the Chemical Abstracts Service and of Beilstein revealed many compounds falling within the scope of Claim 1, and no attempt was made to include more than a representative sample in the search report for Claims 1-4 and 6-8, concentrating on compounds prepared according to the methods of Claims 10 and 11 and those being used for the applications listed in Claims 9 and 12.

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 C07C33/20 C07C33/46 C07C33/30 A61K31/045

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C07C A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	<p>TETRAHEDRON, vol. 50, no. 25, 20 June 1994, OXFORD, GB, pages 7343-7366, XP002000718 D.P. CURRAN, ET AL.: "Amide-based protecting/radical translocating (PRT) groups. Generation of radicals adjacent to carbonyls by 1,5-hydrogen transfer reactions of o-iodoanilides" see compound 62</p> <p style="text-align: center;">--- -/--</p>	1-4

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- * & * document member of the same patent family

Date of the actual completion of the international search

17 April 1996

Date of mailing of the international search report

3. 05. 96

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax (+ 31-70) 340-3016

Authorized officer

English, R

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	JOURNAL OF ORGANOMETALLIC CHEMISTRY, vol. 168, no. 1, 13 March 1979, LAUSANNE, CH, pages 1-11, XP002000719 J.G. DUBOUDIN, ET AL.: "Réactifs de Grignard vinyliques gamma fonctionnels. I. Réactivité des organomagnésiens vis-à-vis d'alcools alpha acétyléniques en présence d'halogénures cuivreux" see table 4 ---	1-4
X	JOURNAL OF THE AMERICAN CHEMICAL SOCIETY, vol. 53, no. 7, July 1931, WASHINGTON, DC, US, pages 2747-2755, XP002000720 M.T. BOGERT, ET AL.: "Researches on aldehydes. IV. The catalytic reduction of simple and of substituted cinnamic aldehydes" see page 2752 - page 2755 ---	1-4
X	JOURNAL OF THE AMERICAN CHEMICAL SOCIETY, vol. 53, no. 4, April 1931, WASHINGTON, DC, US, pages 1605-1609, XP002000721 M.T. BOGERT, ET AL.: "The synthesis of simple and of substituted 2-alkylcinnamic alcohols, including a monomolecular cubebin" see page 1607 - page 1609 ---	1-4
X	JOURNAL OF THE AMERICAN CHEMICAL SOCIETY, vol. 88, no. 24, 20 December 1966, WASHINGTON, DC, US, pages 5809-5816, XP002000722 J.R. OWEN, ET AL.: "The migration aptitude of substituted benzyl vs. methyl in carbonium ion reactions of the 2,2-dimethyl-3-aryl-1-propyl system. The question of alkyl participation" see page 5813 ---	1-4
X	BERICHTE DER DEUTSCHEN CHEMISCHEN GESELLSCHAFT, vol. 67, 1934, WEINHEIM, DE, pages 1696-1712, XP002000742 J. VON BRAUN, ET AL.: "Die Umstzung von Aldehyden mit Metallen und ihre katalytische Druck-Hydrierung" see page 1707 ---	5
X	US,A,4 115 578 (G.A. MILLER, ET AL.) 19 September 1978 see column 5; example 67 ---	10
	--- -/--	

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US,A,4 110 430 (R. HOPP, ET AL.) 29 August 1978	12
A	see the whole document ---	1-9
X	BULLETIN DE LA SOCIETE CHIMIQUE DE FRANCE, DEUXIEME PARTIE - CHIMIE ORGANIQUE, BIOCHIMIE., no. 7-8, July 1974 - August 1974, PARIS, FR, pages 1607-1613, XP002000723 A. CARD, ET AL.: "Recherches dans la série des métallocènes. XXIX. Synthèse de benchrotrénocyclohexénones substituées par un reste isopropyle" see page 1610, right-hand column - page 1611, left-hand column; table I ---	10
A	US,A,4 691 043 (H. DEMARNE, ET AL.) 1 September 1987 see the whole document ---	1,9
A	US,A,4 720 581 (M. MOSSE, ET AL.) 19 January 1988 see the whole document -----	1,9

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-4115578	19-09-78	AR-A- 226407	15-07-82
		AR-A- 220522	14-11-80
		AU-B- 502679	02-08-79
		AU-B- 1087376	11-08-77
		CA-A- 1065323	30-10-79
		CH-A- 619697	15-10-80
		DE-A- 2604047	16-09-76
		FR-A, B 2300081	03-09-76
		GB-A- 1530172	25-10-78
		JP-A- 51143667	10-12-76
		NL-A- 7601206	09-08-76
		OA-A- 5234	28-02-81
		SE-A- 7600674	06-08-76
		US-A- 4118461	03-10-78

US-A-4110430	29-08-78	DE-A- 2405004	07-08-75
		CH-A- 609861	30-03-79
		FR-A, B 2259622	29-08-75
		GB-A- 1489275	19-10-77
		JP-C- 1341250	14-10-86
		JP-A- 50107127	23-08-75
		JP-B- 61006042	24-02-86
		NL-A- 7501130	05-08-75

US-A-4691043	01-09-87	FR-A- 2550785	22-02-85
		AU-B- 562423	11-06-87
		AU-B- 3194784	21-02-85
		AU-B- 565899	01-10-87
		AU-B- 3194884	21-02-85
		CA-A- 1254226	16-05-89
		CA-A- 1271416	10-07-90
		DE-A- 3471587	07-07-88
		EP-A, B 0135432	27-03-85
		EP-A, B 0135433	27-03-85
		JP-A- 60166645	29-08-85
		JP-A- 60120801	28-06-85
		SU-A- 1296005	07-03-87
		US-A- 4946868	07-08-90

US-A-4720581	19-01-88	FR-A- 2550192	08-02-85

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-4720581		AU-B- 563648	16-07-87
		AU-B- 3079084	07-02-85
		CA-A- 1238922	05-07-88
		EP-A,B 0136195	03-04-85
		JP-A- 60054351	28-03-85
		SU-A- 1319784	23-06-87

PATENT COOPERATION TREATY

PCT

26 MAR 1997

WIPO

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P 42083	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/EP 95/ 05068	International filing date (day/month/year) 20/12/1995	Priority date (day/month/year) 21/12/1994
International Patent Classification (IPC) or national classification and IPC C07C33/20		
Applicant SCHÜLKE & MAYR GMBH et al.		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.


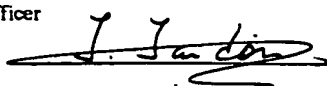
2. This **REPORT** consists of a total of 6 sheets, including this cover sheet.

☒ This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consists of a total of 8 sheets.

3. This report contains indications and corresponding pages relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☐ Certain defects in the international application
- VIII ☒ Certain observations on the international application

Date of submission of the demand 16/07/1996	Date of completion of this report 24.03.97
Name and mailing address of the IPEA/  European Patent Office D-80298 Munich Tel. (+49-89) 2399-0, Tx: 523656 epmu d Fax: (+49-89) 2399-4465	Authorized officer  J. Jardon Telephone No.

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Intern. application No.

PCT/EP95/05068

I. Basis of the report

1. This report has been drawn up on the basis of (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments.):

☐ the international application as originally filed.

☒ the description, pages 1 - 33 _____, as originally filed,
pages _____, filed with the demand,
pages _____, filed with the letter of _____,
pages _____, filed with the letter of _____.

☒ the claims, Nos. _____, as originally filed,
Nos. _____, as amended under Article 19,
Nos. _____, filed with the demand,
Nos. 2 - 12 _____, filed with the letter of 03.09.96,
Nos. 1 _____, filed with the letter of 07.01.97,

☐ the drawings, sheets/fig _____, as originally filed,
sheets/fig _____, filed with the demand,
sheets/fig _____, filed with the letter of _____,
sheets/fig _____, filed with the letter of _____.

☒ 2. The amendments have resulted in the cancellation of:

☐ the description, pages _____.
☐ the claims, Nos. _____.
☐ the drawings, sheets/fig _____.

3. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

4. Additional observations, if necessary:

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step and industrial applicability; citations and explanations supporting such statement

1. STATEMENT

Novelty (N)	Claims 1 - 12	YES
	Claims	NO
Inventive Step (IS)	Claims 1 - 12	YES
	Claims	NO
Industrial Applicability (IA)	Claims 1 - 12	YES
	Claims	NO

2. CITATIONS AND EXPLANATIONS

1. The documents cited in the Search Report are numbered as documents D1 - D11:

(D1) Tetrahedron, 50, 7343-66, 1994
(D2) J. Organometallic. Chem., 168, 1 - 11, 1979.
(D3) J. Am. Chem. Soc., 53, 2747-2755, 1931
(D4) J. Am. Chem. Soc., 53, 1605-1609, 1931
(D5) J. Am. Chem. Soc., 88, 5809-5816, 1966
(D6) Berichte, 67, 1696 - 1712
(D7) US - A - 4 115 578
(D8) US - A - 4 110 430
(D9) Bull. Soc. Chimique de France 7-8, 1607-1613, 1974.
(D10) US - A - 4 691 043
(D11) US - A - 4 720 581

2. None of the cited documents discloses alcohol derivatives of the formulae I and II as claimed in amended claims 1 to 5, compositions containing said compounds as

claimed in claims 6 to 9, processes for its preparation as claimed in claims 10 and 11 or its use as biocidal active ingredients as claimed in claim 12.

Although documents D1 - D7 describe alcohols falling within the scope of formulae I and II and document D8 the use of some hydrocinnamic alcohols as biocidal agents, these known compounds have been disclaimed from the scope of the claims by the ten provisos i) - x) in claim 1 and by the proviso in claim 12. The subject-matter of claims 1 - 12 is therefore novel (Art. 33(2) PCT).

3. Alkyl aryl alcohols such as benzyl alcohol, phenetyl alcohol and 3-phenylpropanol are known to be antimicrobially effective. Due to its unpleasant odour or its weak antimicrobial action its use is limited. The problem underlying the present application can then be seen as to provide antimicrobially and fungicidally effective compounds which are characterized by an improved action against microorganisms (fungi) and an acceptable odour.

This problem is solved by the claimed compounds of the general formulae I and II (see claim 1) wherein by introduction of a substituent (R_1/R_2) in the 2-position in the case of propanols ($n = 1$) or in the 3-position in the case of butanols ($n = 2$) the action of the alcohol, in particular against fungi, is significantly increased (see examples and comparative examples, pages 16 - 33 of the present description).

There is no hint to this solution in the cited documents. The compounds disclosed in documents D1 - D7 have a different use. Document D8 discloses the use of two 4'-substituted- α -methyl hydrocinnamic alcohols as

germinhibiting, microbicidal and deodorising agents, but there is no suggestion that other alcohols having a different substitution pattern would also have useful biocidal properties. For these reasons, the subject-matter of the claims involves an inventive step (Art. 33(3) PCT).

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

1. The newly filed claims are considered to satisfy the criteria set forth in Article 33(1) PCT. However, the applicant has not brought the description into conformity with the claims. Thus, the requirements of Rule 5.1 (a) (ii) (iii) PCT are not fulfilled.
2. The documents D1 - D8 have not been identified in the description nor as the relevant background art disclosed therein been discussed. The requirements of Rule 5.1(a) (ii) PCT are, thus, not fulfilled.



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification ⁶ : C07C 33/20, 33/46, 33/30, A61K 31/045</p>	A1	<p>(11) International Publication Number: WO 96/19428</p> <p>(43) International Publication Date: 27 June 1996 (27.06.96)</p>
<div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <p>(21) International Application Number: PCT/EP95/05068</p> <p>(22) International Filing Date: 20 December 1995 (20.12.95)</p> <p>(30) Priority Data: P 44 47 361.3 21 December 1994 (21.12.94) DE</p> <p>(71) Applicant (for all designated States except US): SCHÜLKE & MAYR GMBH [DE/DE]; Robert-Koch-Strasse 2, D-22851 Norderstedt (DE).</p> <p>(72) Inventors; and</p> <p>(75) Inventors/Applicants (for US only): BERSCHIED, Ralf [DE/DE]; Ohlendorffs Tannen 17, D-22359 Hamburg (DE). EGGENSPERGER, Heinz [DE/DE]; Alsterallee 13, D-22397 Hamburg (DE). BEILFUSS, Wolfgang [DE/DE]; Timmkoppel 39, D-22339 Hamburg (DE). BEHREND, Sabine [DE/DE]; Datumer Chaussee 170, D-25421 Pinneberg (DE). PUCHSTEIN, Burghard [DE/DE]; Edwin-Scharff-Ring 60, D-22309 Hamburg (DE).</p> <p>(74) Agent: VAN HEESCH, Helmut; Uexküll & Stolberg, Beselerstrasse 4, D-22607 Hamburg (DE).</p> </div> <div style="width: 48%; vertical-align: top;"> <p>(81) Designated States: AL, AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TT, UA, UG, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, LS, MW, SD, SZ, UG).</p> <p>Published With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</p> </div> </div>		
<p>(54) Title: BIOCIDAL ALCOHOLS, THEIR PRODUCTION AND THEIR USE</p>		
<p>(57) Abstract</p> <p>Biocidal alcohols of general formulae (I) and (II) are described in which R₂ is selected from C₁-C₈ alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C₂-C₈ alkenyl and C₃-C₈ alkynyl, R₁ is a significance of R₂, independently of R₂, or in compounds of formula (I) is hydrogen, each of R₃ to R₇, independently, is a significance of R₂, optionally attached to the aromatic ring by -S- or -O-, is H, halogen, nitrile or thiocyanate, and n is 1 or 2.</p>		
<div style="display: flex; justify-content: flex-end; align-items: center;"> <div style="margin-right: 10px;">(I)</div> </div>		
<div style="display: flex; justify-content: flex-end; align-items: center;"> <div style="margin-right: 10px;">(II)</div> </div>		

Biocidal alcohols, their production and their use

The invention relates to biocidal alcohols, their production and their use. In particular, the invention relates to a group of antimicrobially, fungicidally and antimycobacterially effective alcohols, to a process for their production and to the use of these alcohols in disinfectants, antiseptics, antimycotics, deodorants and preservatives.

The antimicrobial action of aliphatic alcohols is sufficiently known. Their disinfecting action increases with increasing chain length and reaches an optimum, say, in the case of 1-octanol. Primary alcohols are generally more effective than the corresponding secondary alcohols, and these in turn surpass the action of the corresponding tertiary alcohols, i.e. the action decreases e.g. in the order n-butanol - sec. butanol - tert. butanol.

2-ethyl hexanol has proved particularly effective. Unfortunately, however, this alcohol has an intensive and unpleasant odour which cannot be masked in practice by adding various perfumes. Its use as an active ingredient in disinfectants or preservatives is therefore severely limited.

The alcohols usually used, ethanol, isopropanol and n-propanol usually have to be used in concentrations of more than 50 % by wt. for the disinfection of surfaces. To deactivate viruses which are important as regards hygiene - such as e.g. Hepatitis B - the alcohol contents of hand disinfectants have to be increased to above 80 % by wt.

Disinfectants with high alcohol contents have a series of disadvantages such as for example low flash points, inadequate material compatibility above all with plastics such as e.g. plexiglas, a rapid evaporation from the skin and surface areas

- 2 -

to be disinfected and thus no sufficient long term action, such as is e.g. indispensable for surgical hand disinfection, and an incompatibility with mucous membranes and wounds; concentrations of above 10 % by wt. already lead to an unpleasant burning.

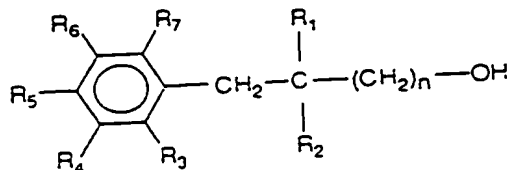
From the series of alkyl aryl alcohols, benzyl alcohol, phenethyl alcohol and 3-phenyl-1-propanol are known to be antimicrobially effective. Benzyl alcohol is relatively easily oxidized to benzaldehyde which draws attention to itself in practice by its smell of bitter almonds. Phenethyl alcohol is the main constituent of rose oil and determines the character of the odour particularly when used for preserving cosmetics. Because of their weak action against fungi, both benzyl alcohol and phenethyl alcohol have to be combined with other active ingredients. 3-phenyl-1-propanol definitely presents itself as an antimicrobial active ingredient because of its pleasant and mild odour; however, its antimicrobial action, is unfortunately not sufficient for it to be used by itself as a disinfectant or preservative.

Also known is the antimicrobial action of the phenoxyalkanols, e.g. phenoxyethanol or 2-phenoxy-1-propanol. It is also used in practice for preserving cosmetics. The effectiveness - particularly against fungi - does however demand a relatively high use concentration. These alcohols have therefore to be combined with other active ingredients, e.g. with cationic compounds and/or aldehydes, particularly for the production of disinfectants.

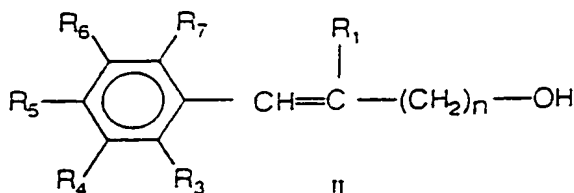
It is therefore the object of the invention to find especially antimicrobially and fungicidally effective alcohols which, used alone or in combination with the aforementioned alcohols, produce disinfectants or preservatives which are characterized by a reduced total alcohol content, an excellent action against microorganisms - preferably against fungi - and an acceptable odour.

- 3 -

To achieve this object, the novel compounds (alcohols) of general formulae I and II are proposed according to claim 1:



I



II

in which

R₂ is selected from C₁-C₈ alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C₂-C₈ alkenyl and C₃-C₈ alkynyl,

R₁ is a significance of R₂, independently of R₂, or in compounds of formula I is hydrogen,

each of R₃ to R₇, independently, is a significance of R₂, optionally attached to the aromatic ring by -S- or -O-, is H, halogen, nitrile or thiocyanate, and

n is 1 or 2,

with the proviso, that in compounds of formula I

i) where R₁ and all groups R₃ to R₇ are hydrogen, then n = 2;

- 4 -

- ii) where R_1 and R_2 are C_1 - C_6 alkyl and all groups R_3 to R_7 are hydrogen, then $n = 2$;
- iii) where R_1 , R_2 and R_4 are methyl and all groups R_3 and R_5 to R_7 are hydrogen, then $n = 2$;
- 5 iv) where R_1 and all groups R_3 , R_4 , R_6 and R_7 are hydrogen and R_5 is methyl or methoxy, then $n = 2$;
- v) where R_1 , R_3 , R_6 and R_7 are hydrogen, R_2 is methyl and R_4 and/or R_5 are H or C_1 - C_6 alkyl, then $n = 2$;
- 10 vi) where R_1 and R_4 to R_7 are hydrogen, R_2 is methyl and R_3 is methyl or methoxy, then $n = 2$;
- vii) where R_1 , R_3 , R_5 and R_7 are hydrogen, R_2 is methyl, R_4 and R_6 are methyl or R_4 is hydrogen and R_6 is methyl, then $n = 2$;

15 and with the proviso, that in compounds of formula II

where R_1 is methyl or pentyl and all other groups R_3 to R_7 are hydrogen, then $n = 2$.

20 These alcohols can be produced in accordance with the process according to Claim 10 or 11.

25 Preferred embodiments are the subject-matter of the dependent claims.

It has surprisingly been shown that the action of the parent compound of the alcohols according to the invention, i.e. 3-phenyl-1-propanol or 4-phenyl-1-butanol or the corresponding propenols or butenols, in particular against fungi, is significantly increased when substituents are introduced into the 2-position in the case of the propanols, i.e. $n = 1$, or into the 3-position in the case of the butanols, i.e. $n = 2$, and optionally additionally into the aromatic core.

30

35

- 5 -

In preferred embodiments

5 R_2 is selected from C_1-C_5 alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C_2-C_5 alkenyl and C_3-C_5 alkynyl,

R_1 is a significance of R_2 , independently of R_2 , or in compounds of formula I is hydrogen,

10 each of R_3 to R_7 , independently, is a significance of R_2 , optionally attached to the aromatic ring by -S- or -O-, is hydrogen, fluorine, chlorine or bromine,

and preferably

15 R_2 is methyl ethyl, ethenyl, propyl, propenyl, propargyl, butyl and amyl,

20 R_1 is a significance of R_2 , independently of R_2 , or in compounds of formula I is hydrogen,

25 each of R_3 to R_7 , independently, is a significance of R_2 , is hydrogen, methyl-X-, ethyl-X-, ethenyl-X-, propyl-X-, propenyl-X-, propargyl-X, isopropyl-X, isopropenyl-X-, t-butyl-X-, methoxymethyl-X-, methoxyethyl-X-, ethoxymethyl-X-, ethoxyethyl-X-, methoxypropyl-X- or ethoxypropyl-X-, where X is -O- or -S-.

It is preferred that $n = 1$.

30 Any combinations of groups according to the above definitions are also possible.

35 These alcohols according to the invention are suitable as anti-microbial and fungicidal active ingredients for disinfectants, antiseptics, antimycotics, deodorants and preservatives.

- 6 -

The invention covers also a composition which contains at least one of said compounds of formula I or II and a compound selected from alcohols, surfactants and solvents. It is preferred that the composition contains a compound of formula I or II in a quantity of 0.01 to 10 % by wt., in particular 0.05 to 8 % by wt. and preferably 0.1 to 5 % by wt. More preferred a composition according to the invention contains

- a) 0.01 to 10 % by wt. of a compound of formula I or II, and
- b) 0.1 to 90 % by wt. of a compound selected from C₁-C₆ alkyl alcohols, unsubstituted or substituted with a C₆-C₁₂ aryl, aralkyl or aryloxy group, anionic, cationic, amphoteric or nonionic surfactants, dimethylformamide, betaines and glycerine.

Preferred compounds summarized in b) are, for example, ethyleneglycol ethers such as "Rewopal MPG 40" (which is tetraethyleneglycol monophenyl ether), ethoxylated higher alkyl alcohols such as "Brij 58" (which is polyoxyethylene-20-cetylalcohol), ethanol, 1-propanol, 2-propanol sulfosuccinate, betaine, phenoxyethanol and phenethylalcohol.

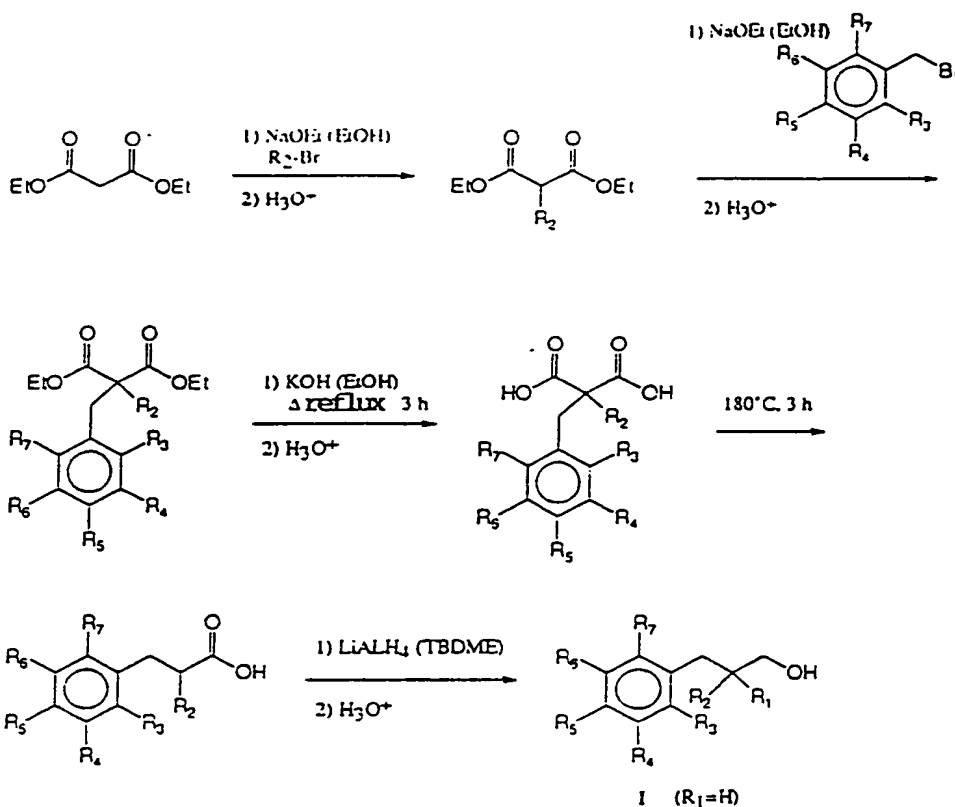
Said alkyl alcohols or mixtures thereof may be present in an amount of 20 to 85 % by wt., specifically 25 to 80 % by wt. Said surfactants or mixtures thereof may be present in an amount of 1 to 30 % by wt., specifically 5 to 25 % by wt. The other mentioned compounds may each be present in an amount of 0.1 to 20 % by wt., specifically 0.5 to 20 % by wt, e.g. 1.0, 2.0 or 3.0 and up to 10 or 12 % by wt.

The invention also covers the production of said compounds of formula I or II. Described in DE 35 31 585 is the production of such alcohols using Grignard reactions. However, the disadvantages of Grignard reactions are adequately known.

The process according to the invention offers several advantages over the Grignard processes. It is particularly advantageous that according to the invention all alcohols of general

formula I can be produced according to the same process. This is a malonic ester synthesis with subsequent decarboxylation and reduction. In the case of $n = 2$, the alcohols of general formula I can be obtained via the compounds of formula II using alkylation instead of hydrogenation.

This uniform and simple process consists of the following reaction steps:

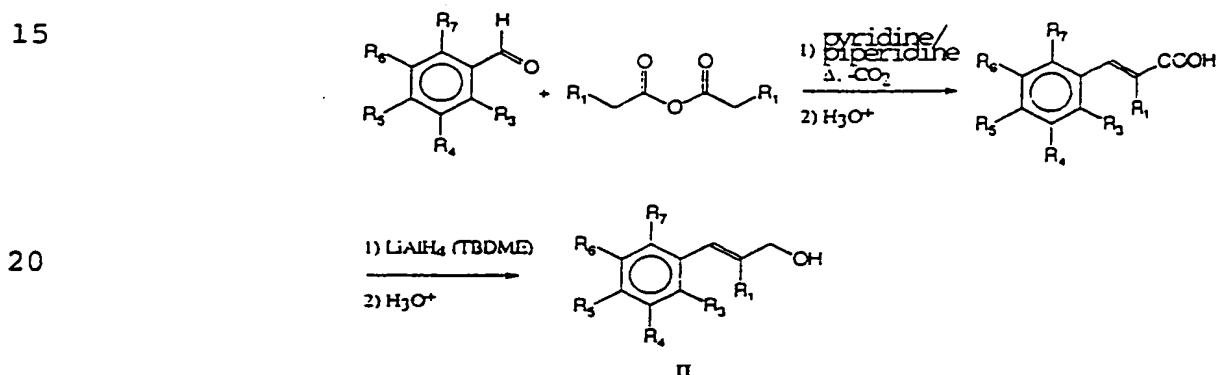


1. Alkylation of dialkyl malonate, preferably diethyl malonate with an alkyl halide, preferably a bromide, to give the monosubstituted malonic ester, as a result of which the group R₂ is introduced.
2. Second alkylation with an aryl-substituted benzyl halide, preferably a chloride or bromide, as a result of which the groups R₃ to R₇ are introduced, provided they are not hydrogen.

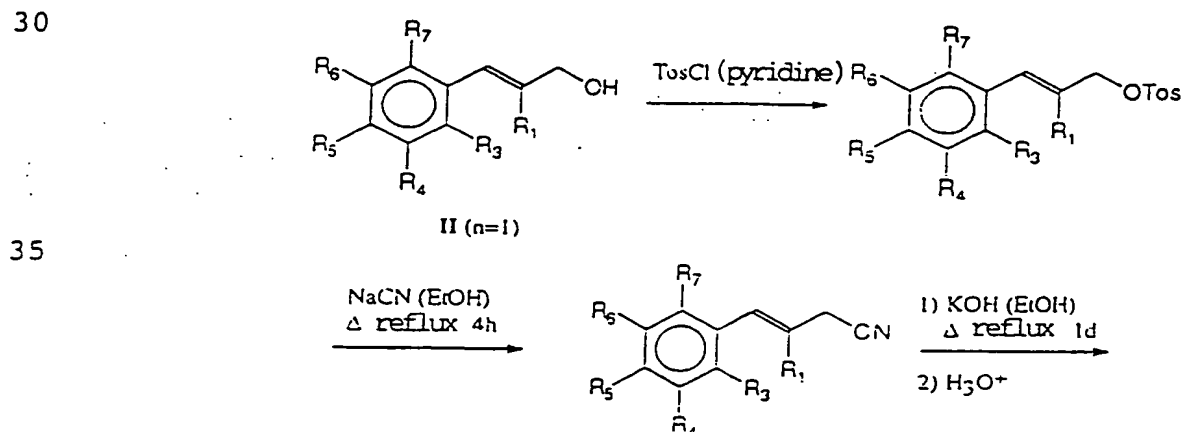
3. Saponification and subsequent decarboxylation to give the 3-aryl-substituted propionic acid and treatment by distillation of same.

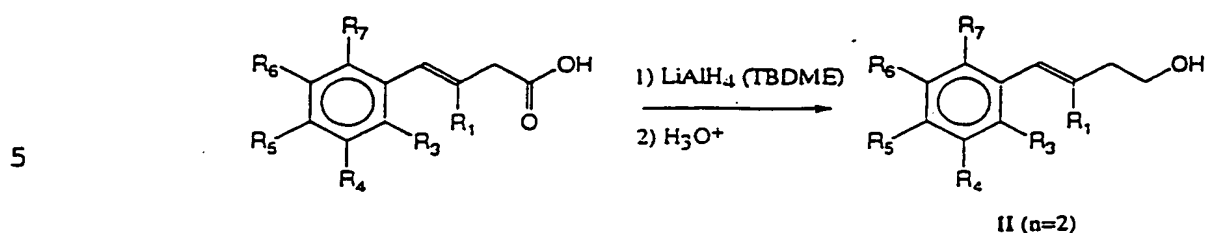
5 4. Reduction to the desired alcohol of formula I, e.g. with lithium aluminium hydride in diethyl ether or tert.-butyl methylether.

10 The alcohols of formula II with $n = 1$ can for example be obtained via a Perkin condensation reaction of a corresponding aromatic aldehyde with anhydrides with simultaneous decarboxylation and subsequent reduction of the acid in question with lithium aluminium hydride.

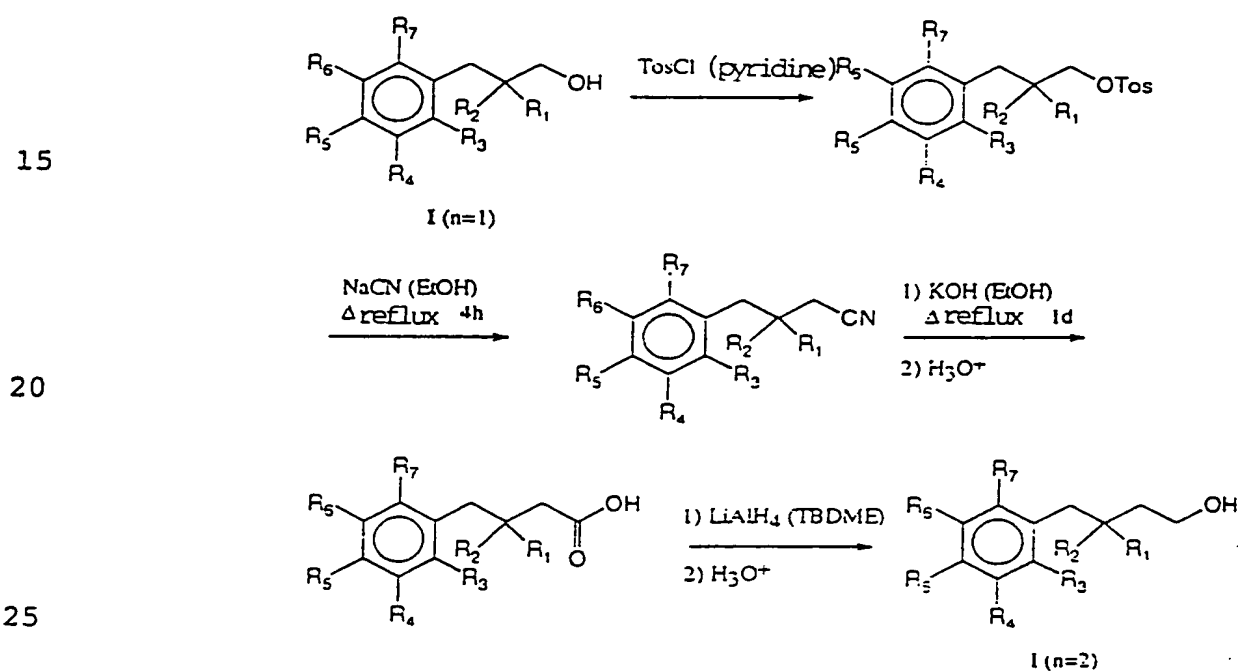


25 The alcohols of formula II with $n = 2$ are obtained for example from the respective alcohols with $n = 1$ via a chain elongation. The tosylate of alcohol II ($n = 1$) is substituted nucleophilically by NaCN and saponified. The resulting acid can be reduced with lithium aluminium hydride to the desired alcohol II ($n=2$).

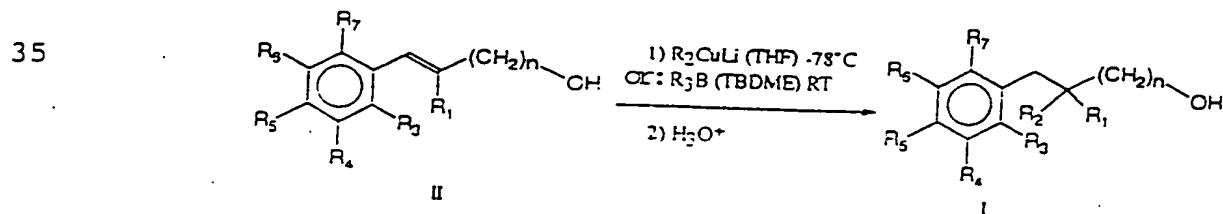




10 The alcohols I with n = 2 can be obtained in analogous manner.



25 By reducing alcohols of formula II with a reducing agent such as lithium aluminium hydride or alkylation agents such as lithium dialkyl cuprate or trialkyl boron, the alcohols of formula I can be obtained.



- 10 -

General synthesis instructions for alcohols of formula I using malonic acid diethyl ester

1. General instructions for the first alkylation of malonic acid diethyl esters:

200 mmol malonic acid diethyl ester and 200 mmol R₂-alkyl bromide (or chloride) are introduced first into a 250 ml triple-necked flask with internal thermometer, reflux condenser and dropping funnel and the whole is cooled to 10 to 15°C. 68.05 g (200 mmol) 20 % NaOEt in EtOH are slowly added dropwise (over 30 minutes) via a dropping funnel so that the temperature does not exceed 20°C. The mixture is then stirred for a further 30 minutes at 20°C and finally heated to 50 to 60°C for 1 hour. After cooling, the mixture is neutralized with glacial acetic acid (optionally cooling; pH monitored until the buffer pH value is reached). The resulting NaBr is separated off with a frit and then washed with a little cold EtOH. The main quantity of alcohol in the filtrate is distilled off at normal pressure. The filtrate is mixed with 50 ml H₂O and 1 ml conc. HCl, and the organic and the aqueous phases are separated from one another. The organic phase is kept for further use (see below) and the aqueous phase is extracted with 2 x 50 ml ether (if phase separation does not take place, the filtered-off NaBr is used to increase the density, as a result of which a phase separation is initiated). The combined organic phases are dried over sodium sulphate and the solvent is removed in a vacuum. The thus-formed crude product (R₂-substituted malonic ester) can be further used directly for the subsequent saponification.

2. General instructions for the second alkylation of alkyl malonic acid diethyl esters:

200 mmol R₂-substituted malonic acid diethyl ester and 200 mmol R₃-R₇-substituted benzyl bromide (or chloride) are introduced first into a 250 ml triple-necked flask with internal thermometer, reflux condenser and dropping funnel and the whole is

- 11 -

cooled to 10 to 15°C. 68.05 g (200 mmol) of 20 % NaOEt in EtOH are slowly added dropwise (over 30 minutes) via a dropping funnel so that the temperature does not exceed 20°C. The mixture is then stirred for a further 30 minutes at 20°C and finally heated to 50 to 60°C for 1 hour. After cooling, the mixture is neutralized with glacial acetic acid (optionally cooling; pH monitored until the buffer pH value is reached). The resulting NaBr is separated off with a frit and then washed with a little cold EtOH. The main quantity of alcohol in the filtrate is distilled off at normal pressure. The filtrate is mixed with 50 ml H₂O and 1 ml conc. HCl, and the organic and the aqueous phases are separated from one another. The organic phase is kept for further use (see below) and the aqueous phase is extracted with 2 x 50 ml ether (if phase separation does not take place, the filtered-off NaBr is used to increase the density, as a result of which a phase separation is initiated). The combined organic phases are dried over sodium sulphate and the solvent is removed in a vacuum. The thus-formed crude product (disubstituted malonic ester) can be further used directly for the subsequent saponification.

3. General instructions for the saponification of disubstituted malonic esters:

100 mmol of the disubstituted malonic ester are refluxed with a solution of 45 g conc. KOH (45%) and 50 ml EtOH for 3 hours. The main quantity of ethanol is distilled off under weak vacuum, the remaining residue is dissolved in H₂O until the water is clear and conc. HCl is added dropwise, accompanied by cooling with ice, until the pH value is 1. The aqueous phase is extracted with 100 ml and then 2 x 50 ml ether. The combined organic phases are dried over sodium sulphate, the solvent is removed in a vacuum and the remaining oil is dried over night in a desiccator. The crude product (disubstituted malonic acid) can be further used for the subsequent decarboxylation without further purification; small residual quantities of ethanol or water do not cause disturbance.

- 12 -

4. General instructions for the decarboxylation of disubstituted malonic acids:

5 The disubstituted malonic acid is heated for 3 hours at 180°C (CO₂ cleavage). Residual quantities of ethanol and H₂O and fruit esters are then distilled off at normal pressure (bath temperature 230 to 250°C). After applying a vacuum (20 to 25 mbar) the 2,3-disubstituted propionic acid is subjected to fractional distillation. To remove moisture that has distilled
10 over and not very volatile components, the distillates can be dried in a desiccator.

5. General instructions for reducing disubstituted propionic acids with lithium aluminium hydride:

15

3.13 g (82.5 mmol) LiAlH₄ are introduced first into 100 ml of abs. ether. 100 mmol 2,3-disubstituted propionic acid in 50 ml ether are then slowly added dropwise (possibly with cooling), so that the ether boils easily. After the addition is finished, the
20 mixture is stirred for a further 1 h at room temperature and then refluxed for 4 h. The cooled reaction mixture is carefully introduced with stirring into 200 ml iced water and stirred until the evolution of hydrogen is no longer to be observed. The whole is then mixed with 50 ml 10 % H₂SO₄, as a result of which
25 the aluminium hydroxide precipitate dissolves. The phases are separated and the aqueous phase is extracted with 3 x 100 ml ether. The combined organic phases are washed with 3 x 50 ml of semi-concentrated NaOH and 2 x 50 ml saturated NaCl solution, dried over sodium sulphate and the solvent is removed in vacuum.
30 The 2,3-disubstituted propanol is purified by distillation.

Synthesis examples

Selected as synthesis examples were

35

(±)-2-benzyl butanol (R₁=H; R₂=Et; R₃=R₄=R₅=R₆=R₇=H),

- 13 -

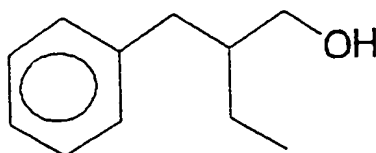
(±)-2-(3-methylbenzyl) butanol (R₁=H, R₂=Et; R₃=H; R₄=Et;
R₅=R₆=R₇=H)

and

5 (±)-2-(3-chlorobenzyl) butanol (R₁=H, R₂=Et; R₃=H; R₄=Cl;
R₅=R₆=R₇=H).

(±)-2-benzyl butanol:

10 20 % total yield; colourless liquid with weak, pleasant odour;
d = 0.975; n_D20 = 1.5178; IR corresponds to the structure.

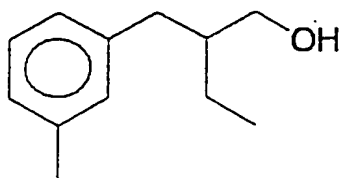


15

¹H-NMR: 0.90 (t; 3H, CH₂CH₃), 1.30 (dq; 2H, CH₂CH₃), approx.
1.65 (m; 1H, CH), 2.30 (s; 1H, OH), 2.60 (d; 2H,
20 ArCH₂), 3.45 (d; 2H, CH₂OH), 7.0-7.4 ("s"; 5H, ArH).

(±)-2-(3-methylbenzyl) butanol:

25 16 % total yield; colourless liquid with slight lily of the
valley-type odour; d = 0.963; n_D20 = 1.5152; IR corresponds to
the structure.



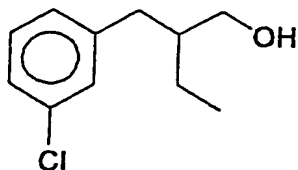
30

¹H-NMR: 0.90 (t; 3H, CH₂CH₃), 1.30 (dq; 2H, CH₂CH₃), approx.
35 1.6 (m; 1H, CH), 2.25 (s; 3H, ArCH₃), 2.40 (s; 1H,
OH), 2.55 (d; 2H, ArCH₂), 3.45 (d; 2H, CH₂OH), 6.7-7.2
(m; 4H, ArH).

- 14 -

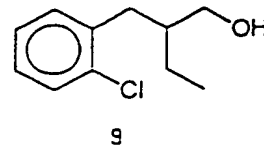
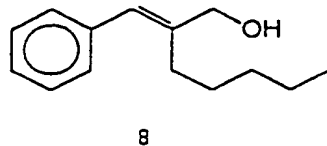
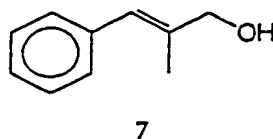
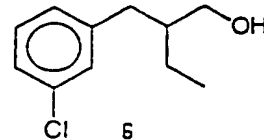
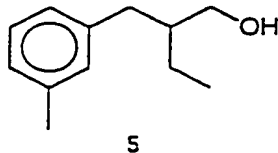
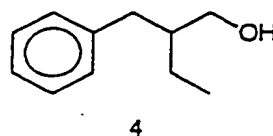
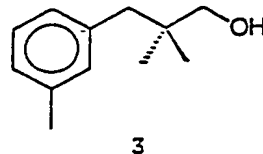
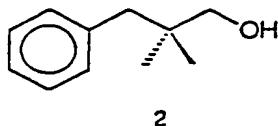
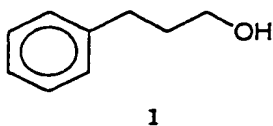
(±)-2-(3-chlorobenzyl) butanol:

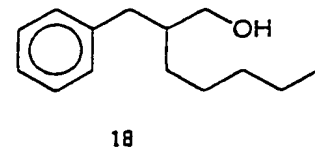
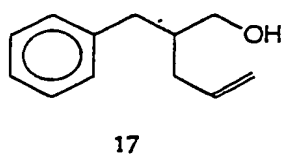
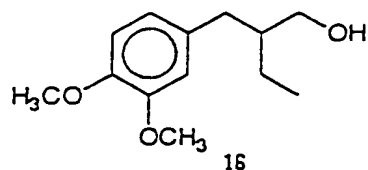
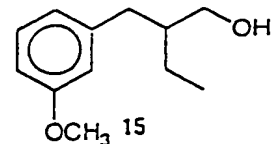
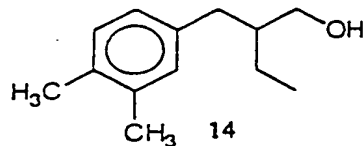
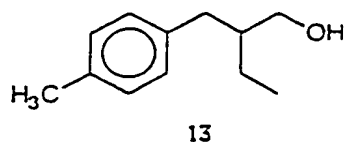
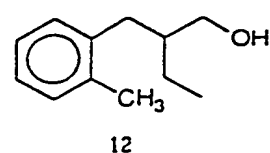
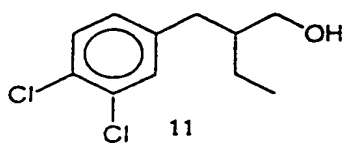
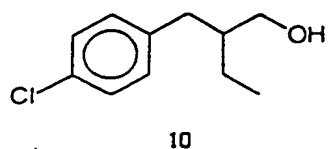
16 % total yield; slightly yellow liquid with discreet, pleasant odour; $d = 1.099$; $n_D^{20} = 1.5322$; IR corresponds to the structure.



$^1\text{H-NMR}$: 0.90 (t; 3H, CH_2CH_3), 1.30 (dq; 2H, CH_2CH_3), 1.55 (m; 1H, CH), 2.55 (d; 2H, ArCH_2), 3.30 (s; 1H, OH), 3.45 (d; 2H, CH_2OH), 6.9–7.2 ("s"; 4H, ArH).

15 Formulae of the alcohols treated below:





Applications

1. MIC (minimum inhibiting concentration) values

a) MIC values, water-soluble

Standard formulation:

-	Rewopal MPG 40	25.0 g
-	aromatic alcohol	10 mmol
-	dem.* water	to 100 g.
-	lactic acid for adjusting the pH value to 7.0	q.s.

(*dem. = demineralized)

Test germs:	Staphylococcus aureus	ATCC 6538
	Proteus vulgaris	NCTC 4635
	Candida albicans	ATCC 10231
	Penicillium funiculosum	ATCC 36839
	Aspergillus niger	ATCC 6275

- 16 -

Test method:

In sterile test tubes, 5 ml each of the dilutions of the disinfectant in WSH (water of standardized hardness) are mixed with 5 ml double-concentrated casein peptone soybean flour peptone solution (CSL) or CSL and deactivating substances.

To determine the bacteriostatic action on *Staphylococcus aureus* and *Proteus mirabilis* the tubes are inoculated by adding 0.1 ml of a CSL culture diluted 1:10 with CSL and incubated for 24 h at 37°C.

To test the fungistatic action, 0.1 ml of an undiluted CSL culture of *Candida albicans* which has been incubated at 37°C for 72 h is used in each case. Evaluation takes place after 72 h at 37°C.

The highest dilution of the preparation in CSL or CSL and deactivating substances that still suppresses growth of the test germs after 12 h incubation serves as the measure of the multiplication-inhibiting action (inhibition titre).

In the case of the disinhibition tests, the culture media are to be adjusted to a pH value of 7.0 ± 0.2 according to the state of the disinfectant.

- 17 -

Data in $\mu\text{mol}/100\text{ ml}$ test solution

	S. aureus	P. vulgaris	C. albicans	P. funi.	A. niger
5 Blank value	2,500	1,250	1,250	625	1,250
1	1,250	625	625	313	625
2	313	313	313	313	313
3	2,500	2,500	625	156	156
4	313	2,500	313	156	156
10 5	156	2,500	313	156	156
6	156	2,500	156	78	156
7	625	2,500	313	156	313
8	39	1,250	313	313	156

15

Standard formulation:

- aromatic alcohol 5.0 %
- Brij 58 5.0 %
- 20 - 1,3-butanediol to 100

Test germs: see above

Test method: see above

25 Data in $\mu\text{mol}/100\text{ ml}$ test solution

Compd. No.	S. aureus	P. vulgaris	C. albicans	P. funi.	A. niger
Blank value	2,500	1,250	1,250	625	1,250
1	1,250	625	625	313	625
30 3	625	625	625	313	625

Compared with the parent compound 3-phenyl propanol (alcohol
 1), the alcohols 2-8 according to the invention clearly display

- 18 -

microbistatic activities, particularly alcohols 2, 6 and 8, in almost ten times lower a use concentration.

b) MIC values, water-insoluble

5

Solutions of the aromatic alcohols in acetone (w/w)

Test germs:	Staphylococcus aureus	ATCC 6538
	Escherichia coli	ATCC 11229
10	Candida albicans	ATCC 10231
	Aspergillus niger	ATCC 6275

Test method: as under 1.; the dilution solutions were prepared in acetone.

15

The size of the covered areas of the plates is given in %; 100% means no inhibiting action.

- 19 -

Alcohol	Concentration [% by wt.]	S. aureus	E. coli	C. albicans	A. niger
Blank value	0.00	100%	100%	100%	100%
9	1.00	80%	100%	80%	20%
	0.50	100%	100%	100%	90%
	0.25	100%	100%	100%	100%
10	1.00	10%	100%	10%	10%
	0.50	100%	100%	90%	70%
	0.25	100%	100%	100%	90%
	0.125	100%	100%	100%	100%
11	1.00	5%	90%	10%	10%
	0.50	90%	100%	80%	70%
	0.25	100%	100%	100%	100%
12	1.00	90%	100%	80%	80%
	0.50	100%	100%	100%	100%
13	1.00	90%	95%	90%	20%
	0.50	100%	100%	100%	90%
	0.25	100%	100%	100%	100%
14	1.00	30%	100%	20%	10%
	0.50	90%	100%	100%	80%
	0.25	100%	100%	100%	90%
	0.125	100%	100%	100%	100%
15	1.00	100%	100%	100%	90%
	0.50	100%	100%	100%	100%
17	1.00	100%	90%	100%	80%
	0.50	100%	100%	100%	100%
18	1.00	0%	100%	70%	0%
	0.50	20%	100%	80%	40%
	0.25	100%	100%	100%	100%

- 20 -

Alcohols 11 and 13 display a very good broad activity spectrum. In contrast, alcohols 10, 14 and 18 display a very good selective action, in particular against fungi and yeasts.

5 2. Antimicrobial effectiveness in the plate diffusion test

Standard formulation:

	- aromatic alcohol	1 part
10	- dimethylformamide	6 parts

	Test germs:	Staphylococcus aureus	ATCC 6538
		Pseudomonas aeruginosa	ATCC 15442
		Proteus mirabilis	ATCC 14153
15		Escherichia coli	ATCC 11229
		Candida albicans	ATCC 10231

Test method: Agar diffusion test

- 21 -

The diameters of the inhibition zones are given in mm.

	Alcohol	S. aureus	P. aeruginosa	P. vulgaris	E. coli	C. albicans
5	Blank value	0	0	0	0	0
	9	15	0	0	11	15
	10	14	0	0	11	15
	11	17	0	0	0	13
	12	20	15	13	17	22
10	13	16	13	14	13	19
	14	18	18	0	15	22
	15	18	15	18	18	23
	16	18	18	17	17	28
	17	16	12	13	13	17
15	18	11	0	0	0	11

Alcohols 12, 15 and 16 show a very strong inhibition of the tested germs, alcohols 13, 14 and 17 showing a strong inhibition.

3. Use in an alcoholic surface disinfectant

Standard formulation:

25

- ethanol (MEK denatured) 25.0 %
- 1-propanol 35.0 %
- perfume 0.02 %
- benzotriazole 0.001 %
- 30 - Marlipal 013/70 0.1%
- (isotridecanpolyethyleneglycol-(7)-ether =
C₁₃ oxo alcohol + 7 mol ethylene oxide)
- active ingredient additive x%
- dem. water to 100

- 22 -

Test germ: *Ps. aeruginosa*

Test method:

Quantitative surface test according to DGHM (Deutsche Gesellschaft für Hygiene and Microbiology = German Association for Hygiene and Microbiology). In order to exclude the effectiveness of the readily volatile alcohol components (ethanol, 1-propanol), the preparations were deposited onto the surfaces and the germs were deposited after approx. 20 minutes.

Test surfaces: PVC and OP tiles

Data as reduction factors (log stages)

Additive	PVC			Tiles		
	30'	60'	240'	30'	60'	240'
without additive	0	0	0	0	0	0
0.05 % phenoxyethanol	0	0	0	0	0	0
0.05% phenoxyethanol 0.01% imidazole	0	0	0	0	0	0
0.125% Vantocil IB (polyhexamethylene biguanid hydrochlorid) 0.025% sorbic acid	0	0	0	0	0	0
0.027% Hostapur SAS (sec.alkanesulphonate-Na-salts based on n-paraffins) 0.006% Na-laurylether sulphate 0.017% malic acid	0	0	0	0	0	0
0.05% 3-phenyl propanol (1)	0	0	0	0	0	0
0.05% 2,2-dimethyl-3-phenyl-1-propanol (2)	>6.0	>5.4	>6.5	4.1	4.9	>5.8

Only the preparation with an aromatic alcohol of the formula I according to the invention, 2,2-dimethyl-3-phenyl-1-propanol (2) has an effectiveness against *Pseudomonas aeruginosa* on PVC and tiles that increases with increasing action time.

The other preparations are disinfectant solutions.

- 23 -

4. Use in a foot spray with deodorizing action and simultaneous prevention of athlete's foot

Formula:

- 5
- 2-propanol 40.0%
 - aromatic alcohol 0.2 %
 - allantoin 0.5 %
 - dem. water to 100

10 Test germs: special skin fungi such as *Trichophyton rubrum*,
Trichophyton mentagrophytes (ATCC 9533), *Microsporon gypseum*

- 15 Test method: Determination of the minimum inhibition concentration (method see under 1.) Data in %

20

Alcohol	T. rubrum	T. mentagrophytes	M. gypseum
Blank value	12.5%	6.25%	6.25%
1	6.25%	6.25%	6.25%
6	1.56%	1.56%	3.13%
8	1.56%	1.56%	1.56%

25

Test germs: special skin fungi such as *Trichophyton rubrum*,
Trichophyton mentagrophytes, *Microsporon gypseum*

- 30 Test method: Agar diffusion test
Data as millimetres inhibition zone

- 24 -

Alcohol	Use concentration	T. rubrum	T. mentagrophytes	M. gypseum
Blank value	100%	0 mm	0 mm	0 mm
1	100%	0 mm	0 mm	0 mm
6	100%	12 mm	15 mm	13 mm
8	100%	23 mm	22 mm	19 mm
	50%	14 mm	14 mm	10 mm

With typical fungi which are relevant as regards skin, the formulations with alcohols 6 and 8 according to the invention show a very good action both in the MIC test and in the agar diffusion test. The aforementioned formulations are thus suitable for use in deodorants and products for the prevention of athlete's foot.

The parent compound 3-phenyl propanol shows almost similar values as the blank value, i.e. is ineffective.

5. Preservative

Standard formulation:

- sulfosuccinate 12.0%
- betaine 3.0%
- aromatic alcohol 0.5%
- re-fatting agent
- skin care additives
- thickener
- dem. water to 100

Test germs: Germ mixture of *Staphylococcus aureus*,
Staphylococcus epidermis, *Escherichia coli*,
Klebsiella pneumoniae, *Enterobacter gergoviae*,
Pseudomonas aeruginosa, *Pseudomonas fluorescens*,
Pseudomonas putida, *Aspergillus niger*,

- 25 -

Penicillium funiculosum, Candida albicans;
Total germ count 10^8 - 10^9 /ml.

Test method: weekly loading of the sample with germ suspension; smear onto CS and Sabouraud agar. See also K.-H. Diehl, P. Oltmanns, J. Ramsbotham, Seife, Öle, Fette, Wachse 118 (1992) 546.

Data expressed semi-qualitatively:

10 - no growth $< 10^2$ CFU/g (CFU = colony-forming units)

 + slight growth approx. 10^3 CFU/g

 ++ moderate growth approx. 10^4 - 10^5 CFU/g

 +++ heavy growth $> 10^5$ CFU/g

15

Alcohol	1st week	2nd week	3rd week	4th week	5th week
Blank value	+++	+++	+++	+++	+++
Phenoxy-ethanol	-	-	-	-	-
1	+	+	-	-	-
2	-	-	-	-	-

20

25 Preservation with 0.5 % 2,2-dimethyl-3-phenyl propanol (2) is just as effective as that with the known preservative phenoxy-ethanol, but displays a more sure (more quickly acting) preservation in the first two weeks compared with the parent compound 3-phenyl propanol.

30

The alcohols according to the invention are thus suitable as a preserving additive in shampoos and shower gels.

- 26 -

6. Mucous membrane antiseptic

Standard formulation:

5	-	Cocamidopropyl betaine (30%)	3.0 %
	-	glycerin DAB 10 (85%)	0.5%
	-	phenoxyethanol	1.0%
	-	arom. alcohol	0.5%
	-	dem. water	to 100
10	-	NaOH to adjust the pH value to 5.5	q.s.

Test germs: Pseudomonas aeruginosa ATCC 15442
 Staphylococcus aureus ATCC 6538

15 Test method: Quantitative suspension test according to DGHM

Data as reduction factors (log stages); C = control

pH 5.5	Alcohols:	none (blank value)				1				2				3				8			
		C	100	50	C	100	50	C	100	50	C	100	50	C	100	50	C	100	50		
Test organisms	Contact time [min]																				
	30''	6.7	0	0	6.6	2.7	1.1	6.6	1.3	0	6.6	2.0	1.0	6.7	2.7	0	6.7	2.7	0		
	1'	6.7	0	0	6.6	3.2	1.2	6.8	4.6	1.8	6.6	3.4	1.4	6.7	3.9	0	6.7	3.9	0		
	2'	6.7	1.3	0	6.8	4.1	1.6	6.6	5.6	2.8	6.7	3.8	2.0	6.7	5.1	0	6.7	5.1	0		
	5'	6.8	2.1	0	6.7	5.2	1.9	6.8	>5.8	4.4	6.7	4.9	3.3	6.8	>5.8	2.6	6.8	>5.8	2.6		
Pseudomonas aeruginosa	30''	6.5	3.3	0	6.5	>5.5	0	6.4	3.7	0	6.4	2.3	0	6.5	4.0	0	6.5	4.0	0		
	1'	6.5	4.1	0	6.5	>5.5	0	6.5	5.2	0	6.5	2.7	0	6.5	4.4	0	6.5	4.4	0		
	2'	6.6	4.5	0	6.5	>5.5	1.1	6.4	>5.4	0	6.4	2.9	0	6.6	5.0	0	6.6	5.0	0		
	5'	6.6	5.6	0	6.6	>5.6	1.3	6.6	3.6	0	6.6	3.7	0	6.6	5.6	0	6.6	5.6	0		
	30''	5.9	0	0	6.1	1.0	0.7	5.9	1.6	0.6	5.9	2.9	0.7	5.9	1.9	0	5.9	1.9	0		
Candida albicans	1'	6.1	0	0	6.4	1.8	1.1	5.5	2.3	0.1	5.5	4.0	0.3	6.1	2.9	0	6.1	2.9	0		
	2'	6.0	0	0	5.8	2.7	0.4	5.4	2.4	0.1	5.4	>4.4	0.4	6.0	3.4	1.1	6.0	3.4	1.1		
	5'	6.0	0	0	5.9	4.9	0.4	5.3	4.3	0.2	5.3	>4.3	0.9	6.0	5.0	2.0	6.0	5.0	2.0		

- 28 -

The alcohols according to the invention significantly increase the effectiveness against the aforementioned germs, in particular against yeasts.

5 7. Skin antiseptic

a) standard formulation:

	- 1-propanol	30.0%
10	- 2-propanol	45.0%
	- aromatic alcohol	1.0%
	- dem. water	to 100

Test germ: Microsporon luteus ATCC 15442

15 Test method: Apply 0.2 ml preparation to 10cm² skin, allow to dry, cover with TEGADERM[®] film and leave to work for 1 h, contaminate with 0.1 ml germ suspension, remove after 15 minutes with ring method

20 Reference: Control against Neo-Kodan[®]

Number of subjects: 10 subjects

25 Data as average value of the reduction factors (RF in log stages) of all 10 subjects

	aromatic alcohol	Average value of RF
	1.0% phenyl propanol (1)	0
30	1.0% α -amyl cinnamyl alcohol (8)	1.9
	Reference: Neo-Kadan [®]	1.9

- 29 -

The formulation with 1.0% α -amyl cinnamyl alcohol (8) also shows the same values in the suspension test according to DGHM as the skin antiseptic Neo-Kadan[®] used for reference of 50%, 30 seconds, and likewise shows an equal action against the resident skin flora (100%, 15 seconds).

Moreover, the aforementioned results show that an action against the transient flora is only guaranteed when the α -amyl cinnamyl alcohol (8) substituted according to formula II is used and not the parent compound 3-phenyl propanol (1).

b) Standard formulation:

-	1-propanol	15.0%
-	2-propanol	30.0%
15 -	aromatic alcohol	1.0%
-	dem. water	to 100

Test germs:	Staphylococcus aureus	ATCC 6538
	Pseudomonas aeruginosa	ATCC 15442
20	Candida albicans	ATCC 10231

Test method: Quantitative suspension test according to DGHM

Data as reduction factors (log stages)

25

- 30 -

Test organisms	Contact time [min]	Blank value (0% 8)				1.0% 8		
		C	75	50	25	75	50	25
Staphylococcus aureus	30''	6.6	>5.6	>5.6	0	>5.6	>5.6	2.8
	1'	6.5	>5.5	>5.5	0	>5.5	>5.5	3.6
	2'	6.9	>5.9	>5.9	0	>5.9	>5.9	4.7
	5'	6.8	>5.8	>5.8	0	>5.8	>5.8	>5.8
Pseudomonas aeruginosa	30''	6.6	>5.6	>5.6	0	>5.6	>5.6	0
	1'	6.8	>5.8	>5.8	0	>5.8	>5.8	0
	2'	6.7	>5.7	>5.7	0	>5.7	>5.7	0
	5'	6.7	>5.7	>5.7	0	>5.7	>5.7	0
Candida albicans	30''	5.6	>4.6	0.9	0.2	>4.6	2.7	0.5
	1'	5.6	>4.6	1.5	0	>4.6	3.5	0.6
	2'	5.9	>4.9	2.4	0.4	>4.9	>4.9	1.1
	5'	6.1	>5.1	3.5	0	>5.1	>5.1	1.7

In the aforementioned propanol-reduced formulation, the additional action of the α -amyl cinnamyl alcohol is seen in particular in the case of Candida albicans.

8. Use in an alcoholic disinfectant for surgical hand disinfection

Formulation:

-	ethanol	80.0%
-	phenethyl alcohol	2.0%
-	2,2-dimethyl-3-(3-methylphenyl) propanol (3)	0.4%
-	re-fatting agent	
-	humectant	
-	dem. water	to 100

- 31 -

The requirements of the DGHM guideline for surgical hand disinfection are satisfied by the aforementioned formula both in their immediate action and also in their long-term action.

- 5 A formulation which contains neither phenethyl alcohol nor 2,2-dimethyl-3-(3-methylphenyl) propanol (3) does not satisfy these requirements.

9. Effectiveness against *M. terrae* S in the germ carrier experiment with standard cotton

Standard formulation:

	-	Rewopal MPG 40	25.0%
15	-	aromatic alcohol	2.0 %
	-	dem. water	to 100

Test germ: *Mycobacterium terrae* ATCC 15755

- 20 Test method: Production of the germ carriers: To prepare the germ carriers, standard cotton fabric is used which has been thoroughly rinsed in double-distilled water. The fabric is cut into pieces measuring approximately 1 cm², sterilized in a autoclave and dried.
- 25

Production of the bacterial suspension:

- 30 The bacteria are elutriated with 5 ml CSL from a 24 h-old (37°C) culture onto CSA plates measuring approx. 9 cm in diameter, the suspension being diluted with CSL if necessary. The number of CFU/ml is to be determined using surface culture. It should be > 10⁹/ml.

- 32 -

Procedure for the germ carrier test:

5 The sterilized and dried germ carriers are introduced into the bacterial suspension and left in it for 15 minutes, during which they are turned over twice.

10 A number (4) of contaminated, thoroughly impregnated germ carriers, corresponding to the proposed removal times - 15, 30, 60 and 120 minutes - is placed in a small dish and 10 ml of the disinfectant solution to be tested in WSH are poured over them. Air bubbles are to be removed by repeated turning of the germ carriers.

15 After the corresponding action times, the germ carriers are to be removed from the disinfectant solution, and after rinsing twice in each case for 1 min in 10 ml ML solution (see Appendix) to which the deactivating substances were optionally added, the germ carriers are placed onto the surface of a Löwenstein-Jensen nutrient medium with tweezers and moved backwards
20 and forwards 3 to 4 times using light pressure. After inoculating the nutrient medium surface the small cloth is to remain lying directly above the condensed water level of the nutrient medium.

25 Germ carriers pre-treated in the same way, but kept in WSH for 120 minutes instead of in disinfectant solution are to be inoculated as a control. The inoculated tubes are incubated at 37°C for 3 weeks.

30 Data expressed qualitatively:

	E	individual colonies	++	moderate growth
	M	several colonies	+++	heavy growth
	+	weak growth	++++	very heavy growth
35	∞	lawn growth		

- 33 -

Alcohol	15'	30'	60'	120'
none	∞	∞	∞	∞
1	+ + + +	+ + + +	+ + +	+ + +
2	+ + +	+ +	+	M
3	+ + +	+	+	E
7	+ + +	+ +	+ +	+
8	+ + +	+ +	+	E

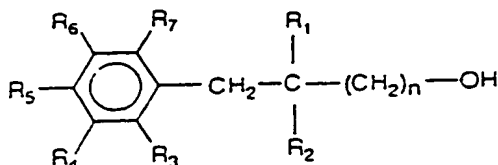
10 The alcohols according to the invention, particularly 2, 3 and 8, show a very good action against mycobacteria with relatively long action times and are therefore suitable for use in instrument disinfectants. The parent compound 1 shows a very much weaker action.

15

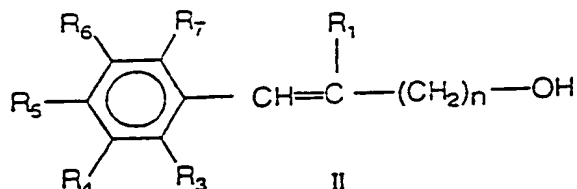
- 34 -

Patent claims

1. A compound of formula I or II,



I



II

in which

R₂ is selected from C₁-C₈ alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C₂-C₈ alkenyl and C₃-C₈ alkynyl,

R₁ is a significance of R₂, independently of R₂, or in compounds of formula I is hydrogen,

each of R₃ to R₇, independently, is a significance of R₂, optionally attached to the aromatic ring by -S- or -O-, is H, halogen, nitrile or thiocyanate, and

n is 1 or 2,

with the proviso, that in compounds of formula I

i) where R₁ and all groups R₃ to R₇ are hydrogen, then n = 2;

- 35 -

- ii) where R_1 and R_2 are C_1 - C_6 alkyl and all groups R_3 to R_7 are hydrogen, then $n = 2$;
- iii) where R_1 , R_2 and R_4 are methyl and all groups R_3 and R_5 to R_7 are hydrogen, then $n = 2$;
- 5 iv) where R_1 and all groups R_3 , R_4 , R_6 and R_7 are hydrogen and R_5 is methyl or methoxy, then $n = 2$;
- v) where R_1 , R_3 , R_6 and R_7 are hydrogen, R_2 is methyl and R_4 and/or R_5 are H or C_1 - C_6 alkyl, then $n = 2$;
- 10 vi) where R_1 and R_4 to R_7 are hydrogen, R_2 is methyl and R_3 is methyl or methoxy, then $n = 2$;
- vii) where R_1 , R_3 , R_5 and R_7 are hydrogen, R_2 is methyl, R_4 and R_6 are methyl or R_4 is hydrogen and R_6 is methyl, then $n = 2$;

15 and with the proviso, that in compounds of formula II

where R_1 is methyl or pentyl and all other groups R_3 to R_7 are hydrogen, then $n = 2$.

20 2. A compound according to claim 1, in which

in which

25 R_2 is selected from C_1 - C_5 alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C_2 - C_5 alkenyl and C_3 - C_5 alkynyl,

30 R_1 is a significance of R_2 , independently of R_2 , or in compounds of formula I is hydrogen,

each of R_3 to R_7 , independently, is a significance of R_2 , optionally attached to the aromatic ring by -S- or -O-, is hydrogen, fluorine, chlorine or bromine.

35 3. A compound according to claim 1 or 2 in which R_2 is methyl ethyl, ethenyl, propyl, propenyl, propargyl,

- 36 -

butyl and amyl,

R₁ is a significance of R₂, independently of R₂, or in compounds of formula I is hydrogen,

5 each of R₃ to R₇, independently, is a significance of R₂, is hydrogen, methyl-X-, ethyl-X-, ethenyl-X-, propyl-X-, propenyl-X-, propargyl-X, isopropyl-X, isopropenyl-X-, t-butyl-X-, methoxymethyl-X-, methoxyethyl-X-, ethoxymethyl-X-, ethoxyethyl-X-, methoxypropyl-X- or ethoxypropyl-X-,
10 where X is -O- or -S-.

4. A compound according to any of the preceding claims in which n = 1.

15 5. A compound according to one of claims 1 to 4 which is (±)-2-benzyl butanol, (±)-2-(3-methylbenzyl) butanol or (±)-2-(3-chlorobenzyl) butanol.

20 6. Composition which contains at least one compound of formula I or II according to one of claims 1 to 5 and a compound selected from alcohols, surfactants and solvents.

25 7. Composition according to Claim 6 which contains a compound of formula I or II in a quantity of 0.01 to 10 % by wt., in particular 0.05 to 8 % by wt. and preferably 0.1 to 5 % by wt.

8. Composition according to claim 6 or 7 which contains

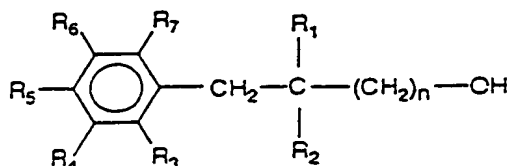
30 a) 0.01 to 10 % by wt. of a compound of formula I or II, and

b) 0.1 to 90 % by wt. of a compound selected from C₁-C₆ alkyl alcohols, unsubstituted or substituted with a C₆-C₁₂ aryl, aralkyl or aryloxy group, anionic, cationic, amphoteric or nonionic surfactants, dimethylformamide, betaines and glycerine.
35

- 37 -

9. Composition according to any of claims 6 to 8 which is a disinfectant, antiseptic, antimycotic, deodorant or preservative.

5 10. Process for the production of a compound of formula I



I

in which

15 R_2 is selected from C_1 - C_8 alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C_2 - C_8 alkenyl and C_3 - C_8 alkynyl,

20 R_1 is a significance of R_2 , independently of R_2 , or is hydrogen,

each of R_3 to R_7 , independently, is a significance of R_2 , optionally attached to the aromatic ring by -S- or -O-, is H, halogen, nitrile or thiocyanate, and

25 n is 1 or 2,

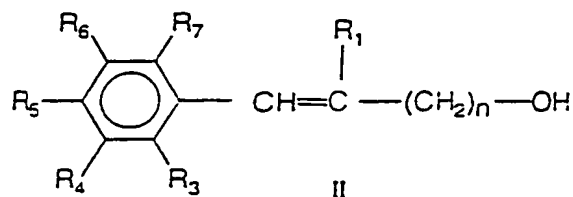
wherein

- 30 a) a malonic acid dialkyl ester is monoalkylated, as a result of which the group R_2 is introduced,
- b) the monoalkylated malonic acid alkyl ester is dialkylated with a benzyl halide optionally substituted at the aromatic ring, as a result of which the groups R_3 to R_7 are introduced, provided they are not hydrogen,
- 35 c) the dialkylated malonic acid dialkyl ester is saponified and decarboxylated, as a result of which the corresponding-

- 38 -

- ly 3-aryl-substituted propionic acid results and
d) this 3-aryl-substituted propionic acid is reduced with the formation of the desired alcohol of formula I.

5 11. Process for the production of a compound of formula II



in which

- 15 R_1 is selected from C_1 - C_8 alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C_2 - C_8 alkenyl and C_3 - C_8 alkynyl,

20 each of R_3 to R_7 , independently, is a significance of R_1 , optionally attached to the aromatic ring by -S- or -O-, is H, halogen, nitrile or thiocyanate, and

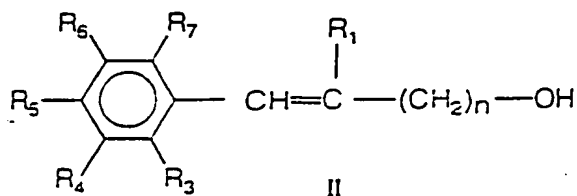
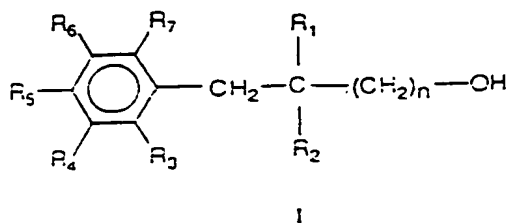
n is 1 or 2,

- 25 wherein in the case of $n = 1$ a corresponding aromatic aldehyde is condensed with an anhydride with simultaneous decarboxylation and then the resulting acid is reduced with lithium aluminium hydride, or in the case of $n = 2$ the tosylate of the respective alcohol with $n = 1$ is substituted nucleophilically by NaCN and is saponified and the
30 resulting acid is reduced with lithium aluminium hydride to give the desired alcohol.

35

- 39 -

12. Use of a compound of formula I or II



in which

R_2 is selected from C_1 - C_8 alkyl, uninterrupted or interrupted by oxygen and/or sulphur atoms, C_2 - C_8 alkenyl and C_3 - C_8 alkynyl,

R_1 is a significance of R_2 , independently of R_2 , or in compounds of formula I is hydrogen,

each of R_3 to R_7 , independently, is a significance of R_2 , optionally attached to the aromatic ring by -S- or -O-, is H, halogen, nitrile or thiocyanate, and

n is 1 or 2,

as biocidal active ingredients.